



IIVARI  
MONONEN

SUSTAINABILITY REPORT

2022



# Responsibility is in our DNA

Sustainability is our primary value when making decisions because we want to leave a better world for future generations.

We are a responsible family-owned Finnish company, which is now run by the third generation. It's our goal to pass on the results of our hard work to the next generation, with an increased emphasis on sustainability. The decisions we make today will have lasting impacts for years to come. Through responsible operations, we gain a clearer understanding of the long-term effects of our actions. Sustainability ensures a secure future for everyone.

We prioritize sustainability in seven crucial areas: locality, taxation, environment, products, product development, business continuity, and transport. Our sustainability report is structured around these focus areas.

## Only a financially sound company can promote sustainability.

Financial stability is essential to fulfill our commitment of leaving a sustainable legacy for future generations. When making investment decisions, we always account for operating costs and energy consumption. We aim for energy and resource efficiency to minimize environmental impact, which has the added benefit of enhancing profitability.



**Ari Mononen**  
CEO  
Iivari Mononen Group



In 2035, we will be  
**100%**  
carbon-neutral

By 2035, we promise to achieve carbon neutrality in our production line, ensuring sustainable operations.



## Our sustainability pledge

We strive to maintain growth, profitability, and a stable financial position, allowing us to plan our operations for the long term.

By ensuring profitable business, we can create employment opportunities and drive responsible development in our operations.



# Locality and taxation

**Our operations began over 70 years ago in the municipality of Ilomantsi.** While we have been an international actor for a long time, our roots are still set firmly in the forests of North Karelia.

We operate in four countries; Finland, Sweden, Norway and Great Britain. We are committed to shouldering our share of responsibility in maintaining the vitality of our production locations. Our Group companies are significant employers in their respective areas.

We want the areas and locations where we operate to be pleasant environments for our employees to work in and for people to live in. The appeal, vitality and pleasantness of these areas is, in part, thanks to their diverse range of

recreational activities. We pay our taxes in the places that we operate in, and our employees living in those areas, as well as the whole area, benefit from the tax income.

We provide work opportunities for local contractors by investing and developing our plants. This generates indirect jobs and promotes the vitality of the area.

It is also important to us to take responsibility for employing young people. We offer summer jobs, internships and thesis positions for the local youth and, whenever possible, we try to employ them after they have completed their studies.





In 2022, our tax  
payments totaled  
**+654 914**  
euros

In recent years, we have made significant investments reducing the environmental impacts of our operations. We are committed to reducing our environmental burden in the future as well.



Our sustainability  
investments in 2022 were  
**1.6 million**  
euros

We have invested more than EUR 18 million in our business operations over the past five years. Our largest investments have concerned environmental responsibility, digitalisation and production modernisation.



In 2022, we employed  
**211**  
people

In 2022, Iivari Mononen Group employed a total of 211 people across four countries:

Finland .....	132
Norway .....	44
Great Britain.....	34
Sweden .....	1



In 2022, we supported  
**120**  
young athletes

We are privileged to support sports as part of our corporate social responsibility. Our company logos can be seen on the high-visibility vests of school children, lists of event sponsors and on the outfits of professional athletes.

# Environment





**Caring for the environment is of utmost importance to us.** Only healthy forests can produce high-quality raw materials for our products.

We are committed to sourcing all of our wood from responsible, PEFC-certified sources. To minimize emissions, we source our timber from suppliers near our production

plants. Additionally, we favor low-emission transportation methods for our finished products.

By minimizing energy consumption and maximizing use of renewable energy, we actively reduce our greenhouse gas emissions.



## We use zero-emission electricity

We use zero-emission electricity supplied by Pohjois-Karjalan Sähkö in our companies operating in Finland (Scanpole Oy, PrimaTimber and Exsane).

## ISO 14001 environmental management system

The group-wide ISO 14000 standard set offers tools for managing environmental issues and improving environmental performance. The standard supports sustainable development from the point of view of both ecological and economic goals.

## WOOD IS A RENEWABLE RESOURCE



Wood products play a vital role in carbon storage, as they retain far more carbon than the emissions generated during their production. The carbon footprint of our products is small when compared to the competing materials.

PrimaTimber's  
products store  
about

**12** times  
more

Scanpole's  
products store  
about

**7** times more

carbon than the emissions caused by their production.



## LESS WASTE

As our operations grow, we want to keep the amount of waste low. We invest in the reduction of waste from production, such as packaging plastic, and seek to replace such materials with better alternatives.



## CERTIFIED RAW MATERIAL

We have PEFC-certificate, which ensures that the wood comes from legal and authorized sources. Sourcing sustainable raw materials is made easy in our main supply areas, where almost all forests are certified.

# Products and product development



**We want to be at the forefront of product development and invest in future innovation.** Tightening regulation provides us with an excellent opportunity to enhance our operations and achieve a higher level of sustainability. For example, we have introduced new copper oil-impregnated Pole+ products which offer the same durability as wood products treated with traditional impregnation agents.

Investments into our production plants are an integral part of our product development. In the autumn of 2022,

we completed a soil decontamination project at the Höljää impregnation plant. The project involved upgrading the infrastructure of the plant area to ensure safe and more ecological operations. A total of seven hectares of land in the plant area was restored, which involved soil replacement, purification, construction of watertight product storage areas, and installation of rainwater collection systems. As a result of these efforts, the plant in Höljää is now one of the most modern impregnation plants in the world.

# POLE+

## A new generation product family

The Pole+ products provide an environmentally friendly and durable alternative to poles treated with traditional impregnation agents. The products are treated with copper oil. The protective agents in copper oil slow down the decay of the wood, and the water-repellent properties are created with a so-called carrier oil. The durability of Pole+ products meets the strict requirements set for critical infrastructure. The Pole+ products have been proven to be safe for both the environment and people. In addition to critical infrastructure, the Pole+ products are also a perfect fit for agricultural purposes as well as environmental construction.



## Investments into production plants

The Iiseng production plant is our first facility specializing in copper oil impregnation, representing our newest generation of production plants.

## ISO 9001

### quality management system

Our Group uses the international ISO 9001 quality management system, which sets requirements for the quality management system of the organisation. It is the world's best-known tool for building and developing a quality management system.



### Charging stations promote the electrification of traffic

Companies and housing associations have noticed a growing need for charging electric cars. Exsane offers designing and installation services for charging stations, which supports the electrification of traffic.

## Heat from bark

At our production plants in Höljää and Iiseng, we maximize our resource usage by using bark and residue chips from production as fuel in our heating plant. Additionally, our PrimaTimber impregnation plant utilizes wood pellets for efficient heat production.

# Transport

**Our products are exported all over the world.** Our products may sometimes travel over long distances and periods of time. We prioritize lower-emission modes of transportation, such as rail and ship, to the fullest extent possible when transporting our products.

We prioritize sourcing our raw materials locally to minimize their transportation distance from the source to our production plants.

In 2022, the Saimaa Canal was closed due to the war in Ukraine and, as a result, we had to switch

completely to rail transport in Finland. The use of environmentally friendly and effective transportation methods in the future remains a mystery. In the coming years, the Karelian railroad will need to be renewed, which introduces new challenges for rail transport.



## Exsane is moving towards electric motoring

The electrification of traffic is progressing at a fast pace. Exsane is also joining the progress and is gradually moving towards electric motoring. The first electric car was put into service in January 2023.

# Business

**Our Group's operations have grown strongly over several years.** Our long-term growth has been based on a financially sustainable foundation, prioritizing stability over risk-taking.

Our growth in recent years has come from domestic and international markets and through acquisitions. This has meant taking into account and reconciling different cultures. New employees require clear communication and information regarding various aspects that may be self-evident to long-term Group employees. It is important to us that all of our employees know and adopt the values and practices that are important to our Group.

A responsible and considerate working community is important in building our internal culture.

Our Group has a number of different guidelines on responsibility, from recycling office paper to unloading chemical substances and refuelling.

Occupational safety will continue to be important to us and will require continuous improvement. Occupational safety is taken into account in the planning of all investments.

### Today's decisions have far-reaching implications.

The world is changing fast now, and we cannot foresee everything. Regardless of circumstances, sustainability must always be considered in future decision-making. By consistently developing operations in a responsible manner, the predictability of impacts is enhanced and a strong foundation for profitable, long-term operations is established.

## Our values

### TRUST

We keep our promises.

### COURAGE

We believe in our objectives and carry out all operations to the end.

### FLEXIBILITY

We operate dynamically and seek the best solutions for our goals.

### SUSTAINABILITY

We leave sustainable operations to future generations.

### COLLABORATION

We help our colleagues and build long-term partnerships.







# Terminology

## Carbon footprint calculation method

Iivari Mononen Group calculates its carbon footprint from the forests to its plant storages in accordance with the GHG protocol. The GHG protocol is an international standard used in the calculation of carbon footprints and for the unified reporting of emissions. You can read about the GHG protocol in more detail at [ghgprotocol.org](http://ghgprotocol.org). (GHG = Greenhouse gases)

## Carbon footprint

**Fossil fuel emissions caused by human activity.** The term carbon footprint refers to the climate burden generated by a product, activity or service. In other words, it is the amount of greenhouse gases produced during the life-cycle of a product or an activity. It takes into account not only CO<sub>2</sub> emissions but also other significant greenhouse gas emissions, such as methane and nitrous oxide.

The concepts of carbon footprint and climate burden have been turned into a measuring tool that can be used to assess the impact of various actions and consumption choices on global warming.

## Carbon neutrality

Carbon-neutrality refers to situations where actions have no impact on the carbon status of the atmosphere. In other words, the carbon footprint for such actions is a net zero. A carbon-neutral company only emits as much carbon into the atmosphere as it can absorb through its

operations. A carbon-neutral product has a zero carbon footprint over its lifecycle.

## Carbon storage

Carbon that is not released into the atmosphere and is instead bound in wood or other biomass is said to be in a carbon store.

The amount of sequestered carbon that is not released into the atmosphere within a 100-year assessment period is seen as stored carbon.

## Carbon store in wood products

Wood products store carbon and the longer they are in use, the longer the carbon they have stored is kept out of the atmosphere. 1 kg of wood corresponds to 1.83 kg of CO<sub>2</sub>e\*.

For example, Scanpole's pine poles have a density of 480/kg/m<sup>3</sup> (NTR). 1 m<sup>3</sup> of pine poles and blocks contains 878 kg CO<sub>2</sub> of biogenic carbon.

If the products remain in use or are stored for 100 years, this corresponds to 878 kg of CO<sub>2</sub> storage. Accordingly, if the product is used or stored for 50 years, half of its carbon content can be considered as permanently stored.

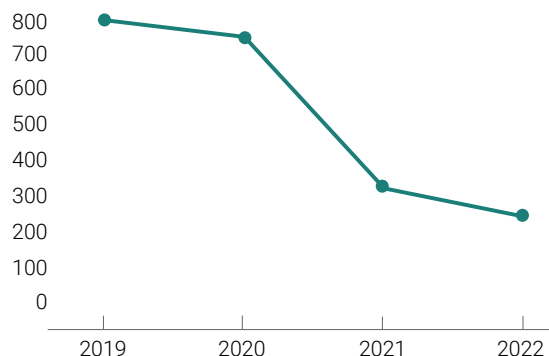
\*) Source: VTT-CR-04958-17/ Report to the Ministry of the Environment, Finland

# Scanpole

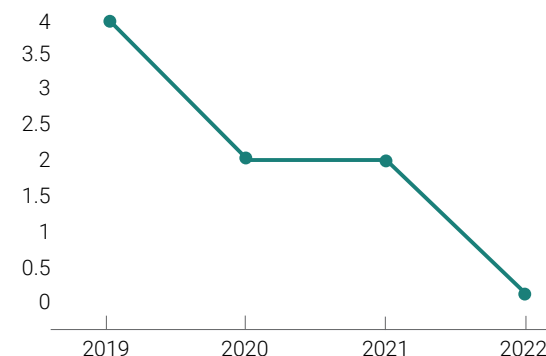
Scanpole's poles, blocks, and fencing products store about seven times more carbon than the fossil fuel emissions generated during their production. In recent years, Scanpole has reduced emissions significantly by

making the switch to a renewable electricity source. The carbon footprint of our own operations has been reduced during the reference period, even though our business has grown. (Scope 1\* and Scope 2\*)

**Greenhouse gas emissions from purchased energy**  
(tCO<sub>2</sub>e)



**Greenhouse gas emissions from Scanpole Ltd's electricity**  
(kg CO<sub>2</sub>e per m<sup>3</sup>)

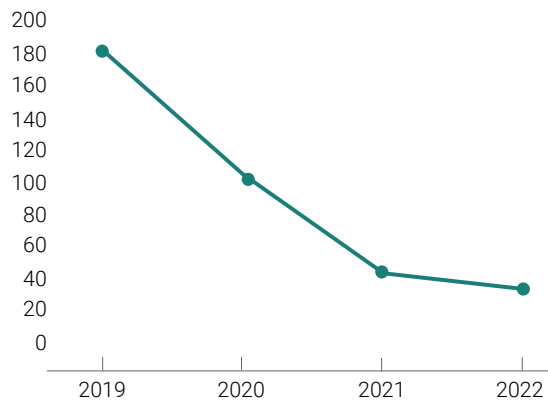


SCANPOLE GROUP		Unit	2019	2020	2021	2022
Turnover	EUR million		42.5	47.8	49.6	56.0
Employees	Total number		90	117	117	122
Share of women of the total number of employees	%		13	11	12	10
Share of sick-leaves of the total number of work hours	%		4.8	6.8	6.8	4.5
Work accidents	Number		0	4	3	3
Hazardous waste	kg/m <sup>3</sup>		1.41	1.43	2.41	2.20
Non-hazardous waste	kg/m <sup>3</sup>		1.09	0.83	0.37	1.57
Energy intensity (fuels, electricity, district heating, biomass)	Mwh/m <sup>3</sup>		0.297	0.276	0.286	0.284
Water consumption	m <sup>3</sup> /m <sup>3</sup>		0.15	0.13	0.14	0.10
CLIMATE IMPACTS						
<b>Scope 1:</b> Emissions from fuels of our own operations	tCO <sub>2</sub> e		1819	1755	1951	1860
<b>Scope 2:</b> Emissions from purchased electricity and district heating	tCO <sub>2</sub> e		805	758	328	248
<b>Scope 3:</b> The carbon footprint of purchased materials used in production	tCO <sub>2</sub> e		6624	8250	10964	9495
<b>Scope 3:</b> Emissions from transporting purchased materials	tCO <sub>2</sub> e		2713	4864	7120	4934
<b>Scope 3:</b> Emissions from waste	tCO <sub>2</sub> e		191	243	412	648
<b>Scope 3:</b> Emissions from business travelling	tCO <sub>2</sub> e		118	64	46	62
<b>Scope 3:</b> Emissions from home-workplace travelling	tCO <sub>2</sub> e		39	45	49	57
<b>Scope 3:</b> Emissions from investments (Pima project at Scanpole Oy)	tCO <sub>2</sub> e		3976	0	35814	17584
<b>Total fossil emissions(excluding projects)</b>	tCO <sub>2</sub> e		16285	15979	20869	17304
Amount of biogenic carbon stored in end products	tCO <sub>2</sub> e		58424	73421	95922	92565
Amount of fossil carbon stored in end products	tCO <sub>2</sub> e		12317	12733	32074	26901

# PrimaTimber

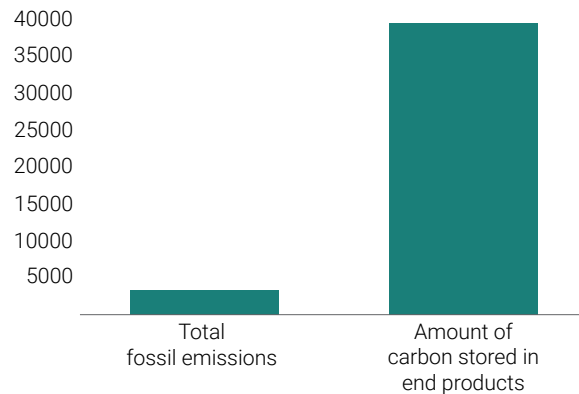
Primatimber's products store about 12 times more carbon than the fossil emissions generated during their production. In recent years, PrimaTimber has reduced emissions significantly by making the switch to a renewable electricity source.

## Greenhouse gas emissions from purchased energy (tCO<sub>2</sub>e)



Our goal for the future is to reduce waste from production, such as packaging plastic, or replace it with other alternatives.

## Total fossil emissions compared to the total amount of biogenic carbon stored in end products (tCO<sub>2</sub>e)



PRIMATIMBER	Unit	2019	2020	2021	2022
Turnover	EUR million	22	23.7	27.7	21.4
Employees	Total number	20	22	24	21
Share of women of the total number of employees	%	5	9	8	9
Share of sick-leaves of the total number of work hours	%	3.5	7.5	10	6.2
Work accidents	Number	0	1	1	1
Hazardous waste	kg/m <sup>3</sup>	0.01	0.004	0.02	0.20
Non-hazardous waste	kg/m <sup>3</sup>	0.05	0.86	1.58	1.48
Energy intensity (fuels, electricity, district heating, biomass)	Mwh/m <sup>3</sup>	0.038	0.028	0.036	0.036
Water consumption	m <sup>3</sup>	13868	13537	11640	8679
CLIMATE IMPACTS					
Scope 1: Emissions from fuels of our own operations	tCO <sub>2</sub> e	142	139	238	119
Scope 2: Emissions from purchased electricity and district heating	tCO <sub>2</sub> e	185	107	45	35
Scope 3: The carbon footprint of purchased materials used in production	tCO <sub>2</sub> e	2964	3411	3096	2405
Scope 3: Emissions from transporting purchased materials	tCO <sub>2</sub> e	472	710	926	416
Scope 3: Emissions from waste	tCO <sub>2</sub> e	3	27	46	126
Scope 3: Emissions from business travelling	tCO <sub>2</sub> e	25	9	7	19
Scope 3: Emissions from home-workplace travelling	tCO <sub>2</sub> e	9	3	8	9
<b>Total fossil emissions</b>	tCO <sub>2</sub> e	<b>3801</b>	<b>4408</b>	<b>4366</b>	<b>3129</b>
Amount of biogenic carbon stored in end products	tCO <sub>2</sub> e	64029	68746	61619	39410

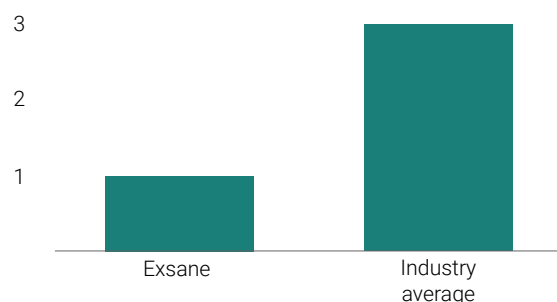


# Exsane

Logistics is the largest contributor to Exsane's climate impacts. In order to reduce emissions, we have replaced old high-consumption vans, and we are gradually upgrading to an electric fleet.

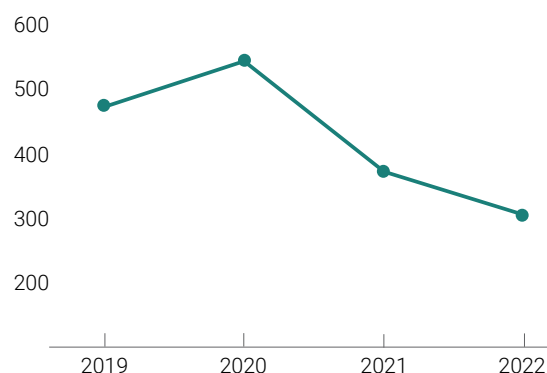
**The number of work accidents that have resulted in at least one day of sick leave relative to the number of employees\***

(Number)



Our ERP system enables us to optimise travel and reduce mileage.

**Emissions from fuels of our own operations**  
(tCO<sub>2</sub>e)



EXSANE	Unit	2019	2020	2021	2022
Turnover	EUR million	10	14.2	8.9	7.0
Employees	Total number	60	67	55	48
Share of women of the total number of employees	%	5	6	7	8
Share of sick-leaves of the total number of work hours	%	3.1	2.7	3.1	5.4
Work accidents	Number	1	3	2	1
Hazardous waste	kg/m <sup>3</sup>	0	0	3042021**	170941**
Non-hazardous waste	kg/m <sup>3</sup>	2010	2209	35438	28098
Energy intensity (fuels, electricity, district heating, biomass)	Mwh/m <sup>3</sup>	2538	2958	1949	1709
Water consumption	m <sup>3</sup>	342	352	314	400
CLIMATE IMPACTS					
<b>Scope 1:</b> Emissions from fuels of our own operations	tCO <sub>2</sub> e	474	553	374	312
<b>Scope 2:</b> Emissions from purchased electricity and district heating	tCO <sub>2</sub> e	33	52	25	51
<b>Scope 3:</b> The carbon footprint of purchased materials used in production	tCO <sub>2</sub> e	1	6	2	4
<b>Scope 3:</b> Emissions from transporting purchased materials	tCO <sub>2</sub> e	45	30	30	8
<b>Scope 3:</b> Emissions from waste	tCO <sub>2</sub> e	1	2	374	33
<b>Scope 3:</b> Emissions from business travelling	tCO <sub>2</sub> e	34	21	21	16
<b>Scope 3:</b> Emissions from home-workplace travelling	tCO <sub>2</sub> e	48	16	22	24
<b>Total fossil emissions</b>	tCO <sub>2</sub> e	636	680	848	448

\*) Source: A survey conducted for the members of the Finnish Energy

\*\*) The main source of hazardous waste is the final disposal projects for overhead lines carried out by Exsane Oy for network companies.

Our products operate as part of infrastructure to secure people's electricity supply in

**MORE THAN 70 COUNTRIES**

We have contributed to bringing prosperity to developing countries and we will ensure that sparsely populated areas remain vital.

# IIVARI MONONEN

## Iivari Mononen Oy

Länsikatu 15  
80110 Joensuu  
+358 20 733 0500  
[www.iivarimononen.fi](http://www.iivarimononen.fi)

### Scanpole Oy

Sales and management  
Länsikatu 15  
80110 Joensuu  
+358 20 733 0500

Impregnation plant  
Höljäkäntie 69  
75990 Höljäkkä  
+358 20 733 0510

**Scanpole Ltd**  
**Burt Boulton &**  
**Haywood Ltd**  
Alexandra Dock  
Newport, South Wales  
NP20 2WA  
United Kingdom  
+44 1633 235800

### Scanpole AS

Linjevegen 47  
2344 Ilseng  
Norway  
+47 400 01 037

Bruksveien 17  
2260 Kirkenaer  
Norway  
+47 629 46 100

**Scanpole Ab**  
Askims Forn-  
borgsväg 14  
436 42 Askim  
Sweden  
+46 771 444 040

### PrimaTimber Oy

Sales and management  
Länsikatu 15  
80110 Joensuu  
+358 400 318 787

Impregnation plant  
Kuhasalontie 31  
80230 Joensuu  
+358 50 341 9766

Planing mill  
Susiraja 2  
80230 Joensuu  
+358 40 735 7038

### Exsane Oy

Porvoo  
Pienteollisuustie 23  
06450 Porvoo  
+358 20 733 0545

Mikkeli  
Yrittäjänkatu 2  
50130 Mikkeli

Tampere  
Mäntyhaantie 4 tila 13  
33800 Tampere

Heinola  
Tähtiniementie 3  
18100 Heinola

Joensuu  
Alasintie 2, halli I  
80130 Joensuu

Lapinlahti - Kuopio  
Tietokatu 1  
73100 Lapinlahti